



7195 work organization 3

CAMEROON GENERAL CERTIFICATE OF EDUCATION BOARD

Technical and Vocational Education Examinations

JUNE XXXX

ADVANCED LEVEL

Specialty Name (Specialty Code)	Clothing industry(CLIN)
Subject Title	WORK ORGANISATION
Paper No.	3 C
Subject Code No.	7195

Three hours

INSTRUCTIONS TO CANDIDATES

You are reminded of the necessity for good English and orderly presentation in your answers.

You are advised to read carefully through the question paper, before you begin your answers.

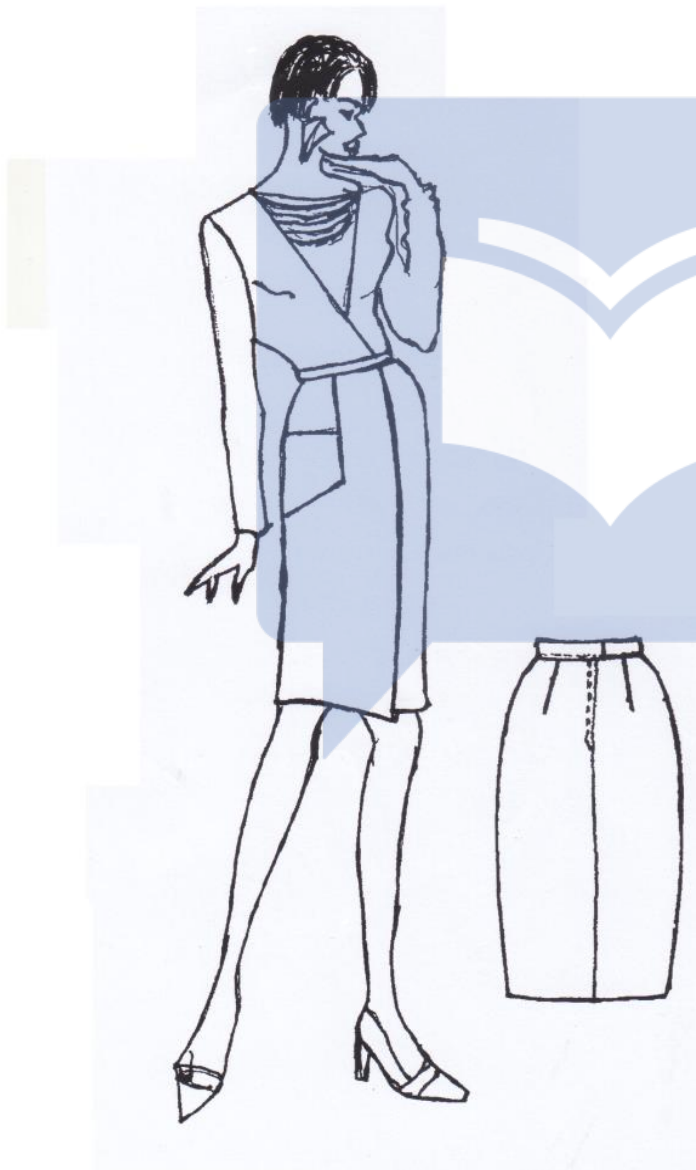
Ensure that you have all the paper elements from pages 1/8 to 8/8

Candidates are authorized to use only material provided by examiners

XXXX/7195/ /3/C
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Turn Over

“ BINA’S” SKIRT S 40



DESCRIPTION OF MODEL

Original and practical skirt
easy to wear with a tee
Shirt or a close fitting blouse.
Straight skirt with an incrusted pocket on the front
yoke
Waist with darts, and a zip on
the center back
Sewn with 100%viscose

MARKING GUIDE

Fabrication sheet-----	20marks
Product analysis-----	20 marks
Balancing chart-----	20 marks
Calculation-----	20 marks
Technical sheet -----	20 marks
Total -----	100 marks

Documents to be given to each candidate by an examiner

All elements of the subject(from 1 - 8)
Answer booklet
Documents to be handed in by candidates
Answer sheet
Fabrication sheet
Product analysis
Balancing chart
Calculation

SUBJECT

An enterprise specialized in the production of skirts receives an order of 3500 BINA'S skirts, this enterprise wants to launch the series in one of the workshops and needs your expertise on that

CONDITIONS OF WORK

You have a team of 9 workers working at an ideal speed of 100

The launching is done on a simple line

Range $\pm 5\%$

Work required

From the model and mounting range given:

- 1) Fill the technical sheet of fabrication (Doc 5/8)
- 2) Elaborate on the product analysis (Doc 6/8)
- 3) Present a balancing chart (Doc 7/8) and calculate for each post:
 - The work load, the saturation rate
- 4) Determine the passage time on the first article as well as the evacuation rhythm of other skirts
- 5) Calculate the global deadline of the fabrication of the whole order
- 6) Establish the work post of this model (Doc 8/8)

MOUNTING RANGE

NO	OPERATIONS	TOOLS	TIME
1	Overcast all elements	501	2105
2	Sew bark darts	301	216
3	Iron pockets edge	301	910
4	Iron pockets	Iron	910
5	Incrust the pocket and sew the front	301	2014
6	Assemble the center back	301	750
7	Mount zip	301	700
8	Apply stiff on the band	Iron	1165
9	Assemble side seams	301	675
10	Mount band	301	1420
11	prepare hem	Iron	2195
12	Prepare hem of skirt	Hand	2000
13	Embroider button hole	304	1200
14	Attach button	107	910
15	Iron skirt	iron	2100

< BINA'S SKIRT S 40	TECHNICAL SHEET OF FABRICATION		
	Material	Composition of product	sewing
	Working element	Worked element	Machines number of stitches/cm
	<u>Weaves</u> <u>weaving ratio:</u>	<u>Supply elements</u>	<u>Attachments and guides</u>
product:	Complementary information:		

DOC 5/8

PRODUCT ANALYSIS TABLE (Doc 6/8)

Product	Elements	Sub elements	Constitutive elements			
			Worked	Quantity	Supplied	Quantity
Decomposed product Composed products						

[illegible]

for more past questions, corrections and notes, download the app "kawlo" on playstore or visit <http://www.gcerevision.com>

WORK POST



DOC 8/8

