

GENERAL CERTIFICATE OF EDUCATION BOARD
Technical and Vocational Education Examination

JUNE 2025

KAWLO

INTERMEDIATE LEVEL

Specialty Name and Acronym	BESPOKE TAILORING – BEST
Centre N°	
Centre Name	
Candidate N°	
Candidate Name	

Mobile phones are **NOT** allowed in the examination room.

5195 WORK ORGANISATION 1: MULTIPLE CHOICE QUESTION PAPER

Duration: One and a Half Hours

INSTRUCTIONS TO CANDIDATES

Read the following instructions carefully before you start answering the questions in this paper. Make sure you have a soft HB pencil and an eraser for this examination.

1. USE A SOFT HB PENCIL THROUGHOUT THE EXAMINATION.
2. DO NOT OPEN THIS BOOKLET UNTIL YOU ARE TOLD TO DO SO.

Before the examination begins:

3. Check that this question booklet is headed “Intermediate Level – 5195 WORK ORGANISATION 1.
4. Fill in the information required in the spaces above.
5. Fill in the information required in the spaces provided on the answer sheet using your HB pencil:

Candidate Name, Exam Session, Subject Code, Centre Number and Candidate Identification Number.

Take care that you do not erase or fold the answer sheet or make any marks on it other than those asked for in these instructions.

How to answer the questions in this examination:

6. Answer **ALL** the 50 questions in this Examination. All questions carry equal marks.
7. Each question has FOUR suggested answers: **A, B, C** and **D**. Decide which answer is correct. Find the number of the question on the Answer Sheet and draw a horizontal line across the letter to join the square brackets for the answer you have chosen.

For example, if **C** is your correct answer, mark **C** as shown below:

[A] [B] **[C]** [D]

8. Mark only one answer for each question. If you mark more than one answer, you will score a zero for that question. If you change your mind about an answer, erase the first mark carefully, then mark your new answer.
9. Avoid spending too much time on any one question. If you find a question difficult, move on to the next question. You can come back to this question later.
10. Do all rough work in this booklet, using, where necessary, the blank spaces in the question booklet.
11. **At the end of the examination, the invigilator shall collect the answer sheet first and then the question booklet. DO NOT ATTEMPT TO LEAVE THE EXAMINATION HALL WITH IT**

1. The department that organises activities at all levels is called.
 - A Design department
 - B Marketing department
 - C Management department
 - D Purchasing department

2. Choose two functions of management in an enterprise below.
 - A Organising and staffing
 - B Buying and selling
 - C Controlling and selling
 - D Predicting and buying

3. Select the department considered for the research and development in the clothing factory.
 - A Management department
 - B Marketing department
 - C Planning department
 - D Design department


4. The primary functions of marketing are
 - A Merchandising and sales
 - B Planning and sale
 - C Buying and sales
 - D Purchasing and sales

5. Select three details that appears on the costing sheet
 - A Material, labour and work
 - B Variable overhead, material and labour
 - C Budgeting, overheads and work
 - D Labour, task and work

6. He is known as the founder of work organization
 - A Rene Sadi
 - B Rene Descartes
 - C Rene Renold
 - D Rene Descort

7. He is known as the founder of scientific management approach
 - A Frederic Winslow Talor
 - B Rene Descartes
 - C Nicolas Copenic
 - D Frank Gilbreth

8. Identify this symbol used in a clothing factory



 - A Transport
 - B Operations
 - C Storage
 - D Control

9. The study of man and his working environment is called
 - A Ergonomic
 - B Post of work
 - C Simplification
 - D Work study

10. State two fundamental principles of work simplification
 - A The manufacturing time and most secure
 - B The fastest and easiest way to work
 - C The quantify and executed work
 - D The operational methods and simple work

11. Give the full meaning of the symbol Tm below
 - A Theoretical time
 - B Technological time
 - C Human time
 - D Time raised

12. Select the symbol of technological time
 - A Te
 - B Tt
 - C Tr
 - D To

13. Convert 10 hours into tth
 - A 10,000tth
 - B 10tth
 - C 100,000tth
 - D 100tth

14. 1 hour converted into tth is
 - A 1000tth
 - B 10,00tth
 - C 100,000tth
 - D 10tth

15. Identify the acronym tth below
 - A Ten thousand hours
 - B Tenth thousands hundred
 - C Ten thousands of hours
 - D Ten hundreds of thousand

16. Select three stages of work simplification below
 - A Choose, observe and criticise
 - B Choose, work and simplify
 - C Choose, work and secure
 - D Choose, work and justify

17. Degree of stabilization of 50% is considered
 A Stable post
 B Well stabilized post
 C Very well stabilized post
 D Very good stabilized post
18. When does a work post considered stabilized?
 A When there are elements
 B When there is a new technical detail
 C When there is a sub-element
 D When there is a new way out
19. The work post is defined as
 A Working space for workers
 B Working space for managers and workers
 C Working space organize and equipped to perform task
 D Working space for employee task
20. Identify an information found on a mounting range
 A Different machine age
 B Names of operators
 C Sections
 D Machines manufacturer
21. Calculate BF if the work value is 8000th and 10 workers
 A 80th
 B 800th
 C 8000th
 D 500th
22. Give another name for balancing table
 A Equilibrium table
 B Production table
 C Operation table
 D Balancing table
23. Select an item found on an equilibrium table
 A Work load
 B Workers name
 C Overhead
 D Delivery date
24. Identify types of time keeping below
 A Sheet and result time keeping
 B Operation and phase time keeping
 C Obtain and draft time keeping
 D Diagnostic and study time keeping
25. Speed 100 is known as
 A Work speed
 B Speed of machines
 C Standard speed
 D Management speed
26. Another name of speed judgment is called
 A Performance rating
 B Speed rating
 C Sum rating
 D High rating
27. The measurement of time during which work is being accomplish is called
 A Chronometer
 B Instant observation
 C Standard time
 D Cumulative time
28. Identify the aim of timing below
 A To assemble
 B To identify elements
 C To produce products
 D To determine the working time of workers
29. Speed is define as
 A Instant rapidity of worker in production
 B Instant observation of work
 C Faster way to work
 D Shortest way to work
30. Give a name for the sum on the mounting range
 A Saturation rate
 B Work value
 C Effective time
 D Balance time
31. The standard speed that corresponds to time (T) is known as
 A Reference speed
 B Homogenous speed
 C Time speed
 D Work speed
32. Select two operational stages of work below.
 A Phase and sub-phase
 B Input and output
 C Cutter and planner
 D Phase and work
33. The four operational stages of work are called
 A Unit of working
 B Unit of work
 C Unit of production
 D Unit of care
34. The way of visualizing and documenting the steps in a business is called
 A Safety procedures
 B Analysis procedures
 C Timing procedures
 D Training procedures

35. The different parts of a garment is known as
 A Elements
 B Parts
 C Wholes
 D Assemble
-
36. The follow up of operations that leads to the elaboration of product is called
 A Product range
 B Mounting range
 C Study range
 D Supply ranga
-
37. Select one item not found on the mounting range below.
 A The different operations
 B The time of operations
 C The name operators
 D The tools used
-
38. Calculate BF. Given that the DWT is 70000th and 80 garments produced per day by 15 workers
 A 800
 B 5333
 C 5333.33
 D 1000
-
39. Give the meaning of the acronym BF below.
 A Base of factors
 B Base of fragmentation
 C Base of factors
 D Base of fiction
-
40. The saturation rate of a product is obtained at
 A 90%
 B 95%
 C 100%
 D 85%
-
41. A work post is over saturated when it is
 A Below 100
 B Above 100
 C At 100
 D Within 100
-
42. The placement of machine and equipment in the workshop is called
 A Placement
 B Control
 C Fabrication rake
 D Implantation
-
43. The two types of implantation are
 A Control and management implantation
 B Controls and finances implantation
 C Real and theoretical implantation
 D Controls work
-
44. Parts of dress waiting between two work post is called
 A In process
 B Cut process
 C Complete process
 D In procedure
-
45. A graphical representation of successive event in the accomplishment of work is called
 A Production
 B Prototype
 C Simogram
 D Product plan
-
46. The acronym Ttm in simogram is known as
 A Hand + machine
 B Hand + time
 C Machine + time
 D Production+ time
-
47. The acronym MTM is called
 A Management time movement
 B Method time measurement
 C Measurement time movement
 D Move time moment
-
48. Identify the organizational services of an enterprise
 A Reference, study and method office
 B Theoretical, planning and study office
 C Auxiliary planning and study office
 D Study, method and planning office
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49. The European standard safety sign is
 A 92/58/EEC
 B NF/92 EE
 C X0-BFD
 D XO-GH EE
-
50. The safety sign orange represents
 A Work
 B working time
 C Thermal danger
 D Lifting
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STOP

GO BACK AND CHECK YOUR WORK